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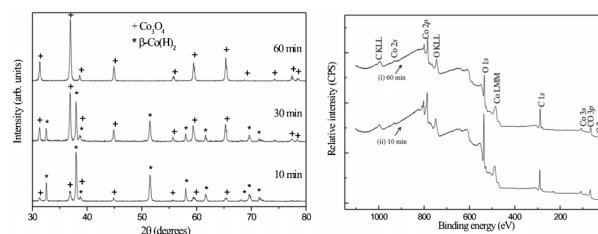
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### Microwave-hydrothermal synthesis of single-crystalline $\text{Co}_3\text{O}_4$ spinel nanocubes

Tatiana A. Mulinari, Felipe A. La Porta,\* Juan Andrés, Mário Cilense, José A. Varela and Elson Longo

An efficient microwave-hydrothermal method has been developed for the synthesis of highly crystalline  $\text{Co}_3\text{O}_4$  spinel nanocubes *via*  $\beta\text{-Co}(\text{OH})_2$  without any surfactant assistance.



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## COMMUNICATION

# Microwave-hydrothermal synthesis of single-crystalline $\text{Co}_3\text{O}_4$ spinel nanocubes

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**An efficient microwave-hydrothermal (MAH) method has been developed for the synthesis of highly crystalline  $\text{Co}_3\text{O}_4$  spinel nanocubes via  $\beta\text{-Co(OH)}_2$  without any surfactant assistance. The structure and surface chemical composition along the growth process are studied. The effects as well as the merits of the MAH method on the processing and characteristics of obtained  $\text{Co}_3\text{O}_4$  spinel nanocubes are highlighted.**

In recent years, the controllable synthesis of nano- or micro-sized transition metal oxides with different morphologies has attracted considerable interest because their properties depend on not only their chemical composition, but also on their structure, morphology, dimension and size distribution.<sup>1</sup> Among transition metal oxides, cobalt oxide ( $\text{Co}_3\text{O}_4$ ) nanostructures have been investigated due to their remarkable record of widespread applications for pigments, catalysts, gas sensors, magnetic compounds, and energy storage materials.<sup>2</sup>

Well-defined  $\text{Co}_3\text{O}_4$  nanostructures with various morphologies, including nanotubes, nanorods, nanowires, nanocubes, nanospheres, nanoflowers and nanosheets, have been successfully synthesized using a variety of methods.<sup>3</sup> However, a prerequisite for many of new applications is the availability of small size, polydisperse, and highly crystalline nanocrystals. In addition to these techniques, the preparation of  $\text{Co}_3\text{O}_4$  via solution chemical routes provides a promising option for the large-scale production of this material.<sup>4</sup> Therefore, it is important to develop new processing material methods at low costs which are environmentally friendly and possess the possibility of the formation of materials at the micro- and nano-scale with well-defined morphologies.

Microwave-assisted chemistry is becoming very attractive in all areas of synthetic chemistry because it has advantages over other conventional methods.<sup>5</sup> From the pioneering work of Gedye *et al.* in 1986,<sup>6</sup> this method has been extensively used in organic synthesis while the research of Komarneni and Roy<sup>7</sup> in 1985 was

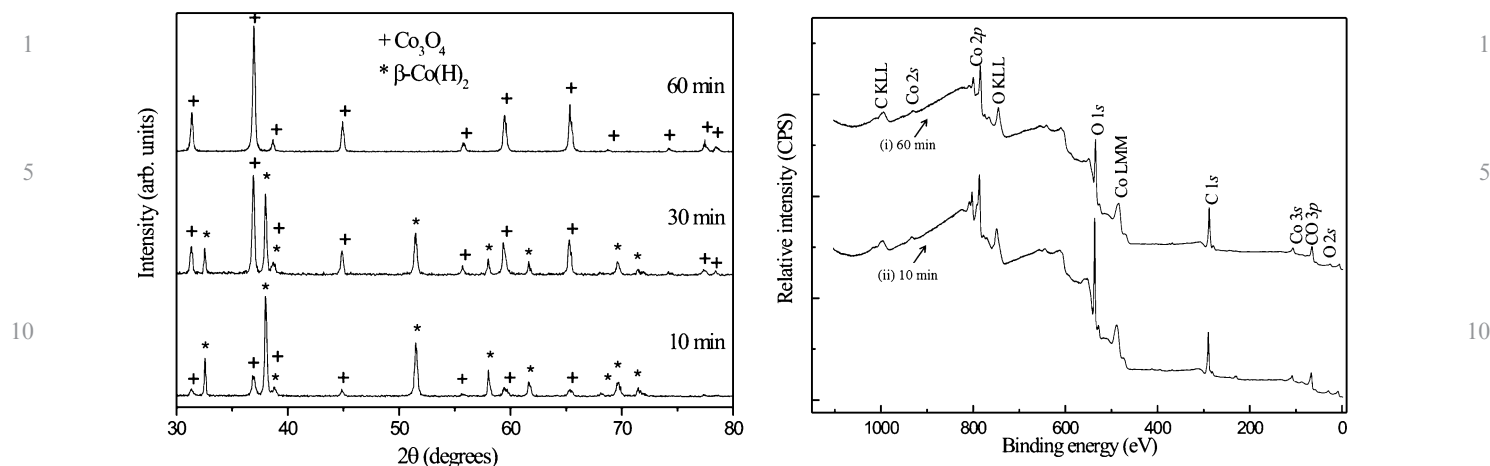
the beginning of microwave-assisted inorganic syntheses. More recently, this technique has been extensively applied to the preparation of inorganic nanostructured materials with a wide range of applications.<sup>8</sup> Furthermore, the MAH method offers a fast, inexpensive, and highly reproducible approach for the synthesis of nanoparticles as compared with methods based on conductive heating, and different structural forms of the same compounds can be obtained with changes in the synthetic parameters, such as pH, temperature, raw material, or time.<sup>8</sup> In particular, Bilecka and Niederberger<sup>9</sup> reported the versatility of the method for the synthesis of nanoparticles while Kappe *et al.*<sup>10</sup> published a complete review on the subject.

The MAH method has unique characteristics associated with rapid heating and the absence of a temperature gradient as well as the enhancement of reaction rates, improved material quality and size distributions in nanomaterials.<sup>11</sup> Heating and driving chemical reactions by microwave energy has been an increasingly popular theme in the material synthesis. However, the mechanism associated with microwave effects in synthesis are not well understood.<sup>9,12</sup> In particular, different strategies to obtain  $\text{Co}_3\text{O}_4$  nanomaterials by using the MAH method have been previously reported.<sup>13</sup> The present procedure described in this paper demonstrated that the MAH method combined with any surfactant-free condition leads to shorter reaction time, higher yield, a clean reaction product and easier work-up than classical thermal processing. The structure and surface chemical composition are studied along the growth process. The effects as well as the merits of the MAH method on the processing and characteristics of the  $\text{Co}_3\text{O}_4$  spinel nanocubes obtained are highlighted.

$\text{Co}_3\text{O}_4$  nanocubes were synthesized by the MAH method using 1 mL of a solution of sodium hydroxide ( $1 \text{ mol L}^{-1}$ ) together with 3.94 mmol of cobalt nitrate in 50 mL of deionized water at  $140^\circ\text{C}$  for 10–60 min. The samples were characterized by X-ray diffraction (XRD) in the  $2\theta$  range from  $10^\circ$  to  $110^\circ$  with  $1^\circ \text{ min}^{-1}$  in the Rietveld routine (both with a step of  $0.02^\circ \text{ s}^{-1}$ ). To gain insight into the shape evolution and to unravel a formation mechanism of these distinctive  $\text{Co}_3\text{O}_4$  nanocubes, X-ray photoelectron spectroscopy (XPS), field emission scanning electron microscopy (FE-

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**Fig. 1** (a) XRD patterns and (b) XPS survey spectrum of the  $\beta$ -Co(OH) $_2$  and Co $_3$ O $_4$  nanoparticles processed in MAH at 140 °C for different durations.

SEM) using FEG-VP JEOL and transmission electron microscopy (TEM) have been employed.

Fig. 1(a) exhibits that XRD patterns of all diffraction peaks perfectly indexed to  $\beta$ -Co(OH) $_2$  and Co $_3$ O $_4$  which is in agreement with the Joint Committee on Powder Diffraction Standards (JCPDS) card 30-443 and 42-1467, respectively.<sup>14</sup> The diffraction peaks are significantly broadened because of the very small crystallite size. The mean of size crystallites,  $T$ , was calculated from the Scherrer method (see Table 1).

The Rietveld refinement method<sup>15</sup> was employed with the specific objective to analyze and understand whether there are differences in the structural arrangements and to determine the percentage of the second phase in the samples processed in the MAH system (see ESI†). Table 1 shows the Rietveld refinement of the samples obtained by the MAH method. In this table, fitting parameters ( $R_{wp}$ ,  $R_p$ ,  $R_b$ ,  $\chi^2$ , and  $S$ ) indicate good agreement between refined and observed XRD patterns for the samples obtained by the MAH method. The lattice parameters, unit cell volume and atomic positions were obtained from a GSAS program.<sup>16</sup> In this case, it was noted that the lattice parameters and unit cell volumes are very close to those published in the literature.

However, some variations in the atomic positions related to oxygen atoms were observed while cobalt atoms have fixed atomic

positions. These results indicate that the position of oxygen atoms is very disturbed in the lattice. Therefore, we believe these variations in atomic positions of oxygen atoms can lead to the formation types of distortions on [O-Co-O] bonds and consequently promotes different levels of distortions on the [CoO $_6$ ] and/or [CoO $_4$ ] clusters in the lattice. Although a detailed mechanistic study goes beyond the scope of this communication, preliminary results will be briefly discussed.

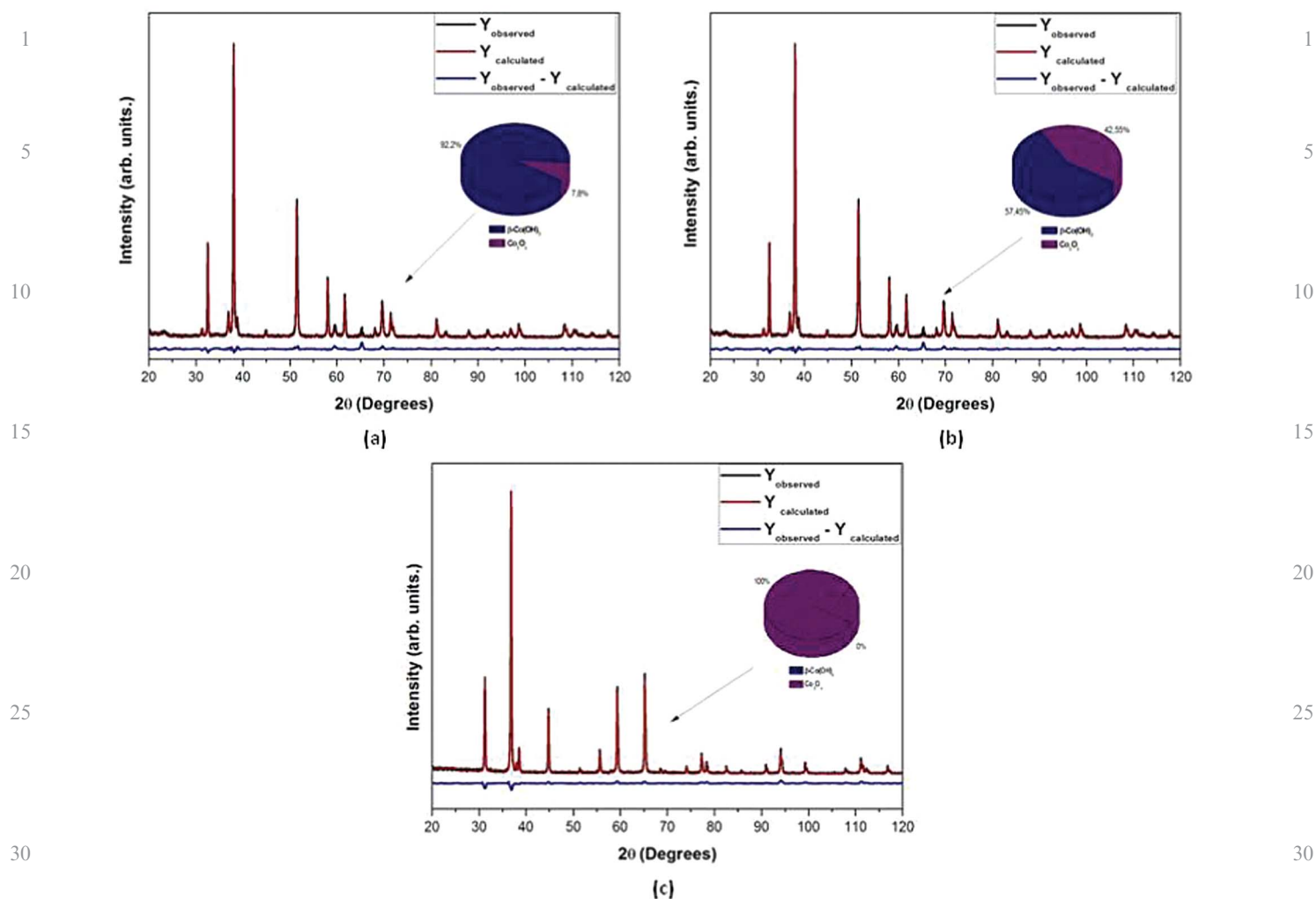
Surface structure plays an important role in the properties of nanomaterials, including the reactivity, stability, solubility, melting point and electronic structure.<sup>17</sup> XPS measurements were performed on both types of  $\beta$ -Co(OH) $_2$  and Co $_3$ O $_4$  nanomaterials to compare the surface purity and the degree of oxidation. Complete survey spectra of two synthesized nanomaterials are displayed in Fig. 1(b). An analysis of the results reveals that peaks of the Co 2p, O 1s and C 1s regions highlights the absence of any other metallic or inorganic species.

High-resolution XPS spectra of Co 2p and O 1s of the as-synthesized samples at 10 and 60 min are included for comparison purposes (see Fig. 2). All spectra were referenced to the aliphatic carbon at the binding energy (BE) of 285.0 eV. The composition of the surface region was determined from the ratio of relative peak areas corrected by sensitivity factors (Scofield) of corresponding elements. Spectra were fitted without placing

**Table 1** Rietveld refinement results for the Co $_3$ O $_4$  spinel nanocubes processed in MAH at 140 °C for different durations

Lattice parameter	ICSD <sup>a</sup>		10 min		30 min		60 min	
	$\beta$ -Co(OH) $_2$	Co $_3$ O $_4$	$\beta$ -Co(OH) $_2$	Co $_3$ O $_4$	$\beta$ -Co(OH) $_2$	Co $_3$ O $_4$	$\beta$ -Co(OH) $_2$	Co $_3$ O $_4$
$a$ (Å)	3.186	8.072	3.184	8.082	3.178	8.067	—	8.089
$c$ (Å)	4.653	—	4.662	—	4.65	—	—	—
$R_{wp}$ (%)	—	—	13.86	—	17.38	—	12.82	—
$R_p$ (%)	—	—	9.90	—	10.10	—	9.35	—
$R_b$ (%)	—	—	1.622	—	2.509	—	1.142	—
$\chi^2$	—	—	1.579	—	2.889	—	1.406	—
$S$	—	—	1.257	—	1.700	—	1.186	—

<sup>a</sup> ICSD no. 88940 and 36256, respectively.<sup>13</sup>



**Fig. 2** Rietveld refinement plot of Co<sub>3</sub>O<sub>4</sub> spinel nanocubes processed by MAH at 140 °C for different durations: (a) 10 min, (b) 30 min and (c) 60 min.

constraints using multiple Voigt profiles. Values of BE are around 532.50 eV for O 1s and 62.25 for Co 3p at 10 min and 60 min, respectively, and BE values are around 534.35 eV and 64.60 for O 1s and Co 3p, respectively. These results are consistent with BE values reported by Wagner *et al.*<sup>18</sup> and Yang *et al.*<sup>19</sup>

The high-resolution Co 2p spectrum shows a spin-orbit splitting into 2p<sub>1/2</sub> and 2p<sub>3/2</sub> components. BE values of Co 2p<sub>3/2</sub> peaks at 781.15 and 779.87 eV can be associated with the surface phase of clean β-Co(OH)<sub>2</sub> and Co<sub>3</sub>O<sub>4</sub> for samples at 10 and 60 min, respectively; O 1s spectra also show similar results (Fig. 3). For the sample prepared at 10 min, peaks at 529.99, 531.43 and 532.92 eV, can be assigned to oxygen species in Co<sub>3</sub>O<sub>4</sub>, β-Co(OH)<sub>2</sub> and H<sub>2</sub>O molecules, respectively; for the sample at 60 min, peaks at 530.20, 531.73 and 532.92 eV can be associated to oxygen species in Co<sub>3</sub>O<sub>4</sub>, H<sub>2</sub>O molecules and C=O, respectively. The contribution of NO<sub>3</sub><sup>-</sup> anions to this peak should be negligible as the relative atomic concentration of N with respect to O is less than 2%. In the present case, due to the “salting-out” effect,<sup>20</sup> the oxygen solubility in the synthetic solution is reduced which delays the conversion of β-Co(OH)<sub>2</sub> into Co<sub>3</sub>O<sub>4</sub>. The intensities of shake-up satellite peaks

of the Co 2p<sub>1/2</sub> branch in the sample at 60 min are important. The spin-orbit splitting of 15.39 eV confirms the pure-phase Co<sub>3</sub>O<sub>4</sub> which is in good agreement with the values reported in the literature.<sup>21</sup> XPS measurements have the potential to provide detailed mechanistic insight; both dissolution and redox reactions occurring continuously in MAH system has been the role key during the growth process. Thus, part of the Co<sup>2+</sup> must be oxidized to obtain Co<sub>3</sub>O<sub>4</sub> spinel nanocubes. The peak quantification produced a ratio of Co to O which is in excellent agreement with the stoichiometry of Co<sub>3</sub>O<sub>4</sub> for 60 min of synthesis.

FE-SEM images in Fig. 4 show that both crystalline agglomerates of β-Co(OH)<sub>2</sub> and Co<sub>3</sub>O<sub>4</sub> possess disk and nanocubes shapes, respectively, and it corresponds to a polydisperse sample. The systematic adjustment of reaction parameters, such as reaction time, temperature, pH, concentration, and the selection of precursors, and use or lack of surfactants can be used to control of the growth of nanoparticles by MAH synthesis to give the desired size and shape. An elemental analysis reveals that the products contain only Co and O atoms which indicates the sample purity. We believe that this aggregation process is related to the

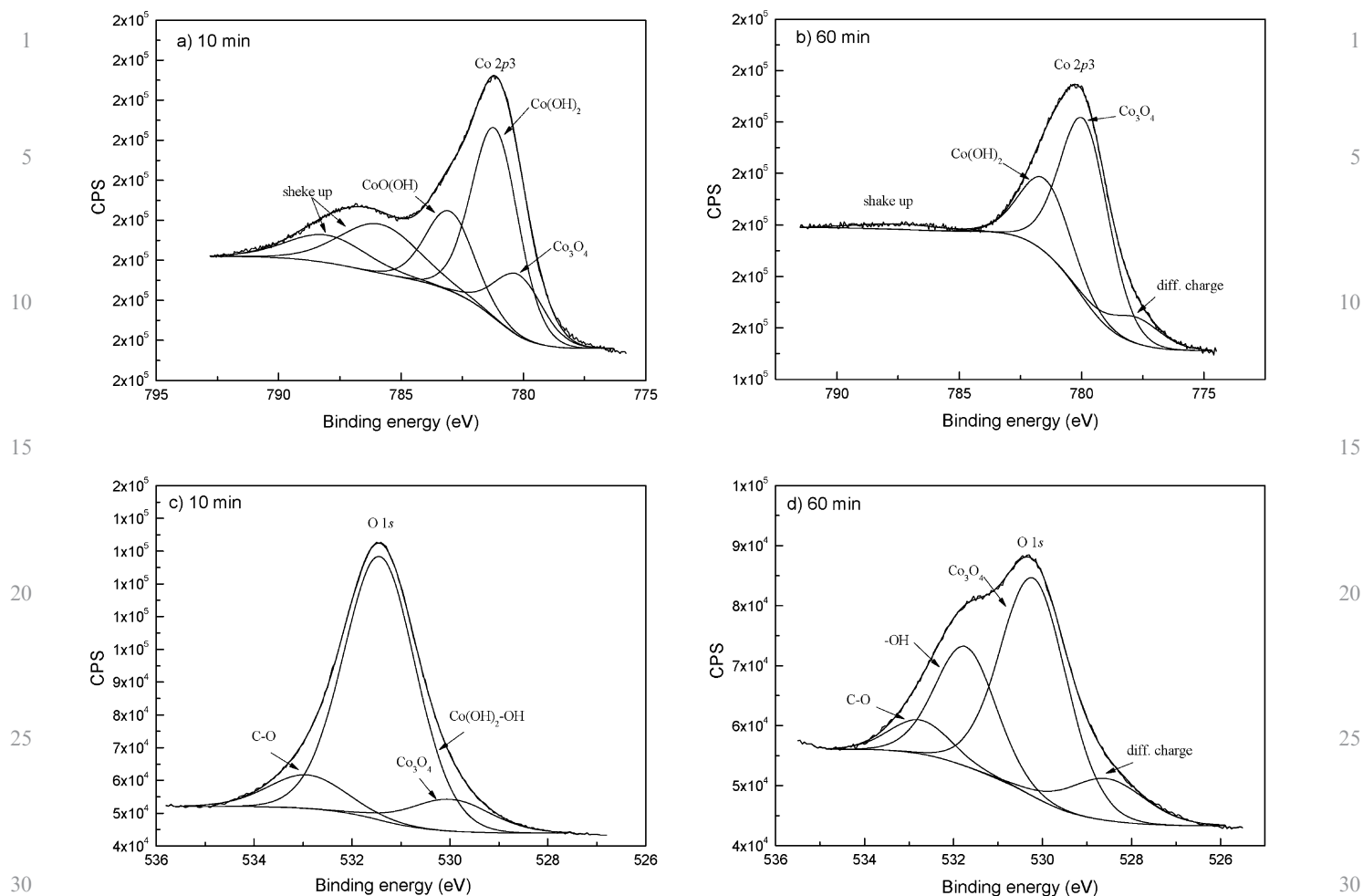


Fig. 3 Cobalt 2p<sub>3</sub> oxygen 1s XPS sample spectra.

increase in effective collision rates between small particles by microwave radiation. Co<sub>3</sub>O<sub>4</sub> nanocubes have been previously reported in the literature.<sup>21</sup>

Calculated XRD data of the formed Co<sub>3</sub>O<sub>4</sub> nanocrystals are in good agreement with the observed values in our TEM images displayed in Fig. 5. No signs of a secondary phase are observed using XRD or TEM images of samples processed by the MAH method at 60 min, whereas a TEM analysis indicates the high crystallinity of the Co<sub>3</sub>O<sub>4</sub> nanocubes and resulting polydisperse nanocrystals. The SAED (see Fig. 5) shows a poorly defined hexagonal spot pattern for sample at 10 min and some particles are amorphous, indicating the relatively poor single-crystallinity of these disk-like and nanocube structures and some particles exhibit a degree of amorphous nature. Thus, with the evolution of the system starting at longer durations of synthesis, we have a transformation to more pronounced β-Co(OH)<sub>2</sub> phase (disk-like) in Co<sub>3</sub>O<sub>4</sub> (nanocubes) and an increase in the crystallinity of the material and the topotactic transformation to (111) planes of Co<sub>3</sub>O<sub>4</sub>. Furthermore, is very difficult to make isolated nanocrystals of Co<sub>3</sub>O<sub>4</sub>, in part because the attractive forces between the particles are large. However, the MAH method offers some

advantages for nanoparticle synthesis in that nanocrystal nucleation and growth can be separated very clearly and thus polydisperse nanoparticles can be obtained and result in differently sized and shaped particles and provide superior reaction control.

The morphology and single crystalline nature of as-formed nanoparticles can be described *via* a nucleation–dissolution–recrystallization mechanism which was developed for the growth of a variety of well-defined crystals<sup>8a</sup> and indicates that the formation of these aggregates does not proceed *via* the classical ion-attachment mechanism but by the oriented aggregation of small primary subunits as proposed by Cölfen and co-workers.<sup>22</sup> Nanoparticles can undergo a self-assembly process and arrange in a highly oriented fashion and thus form mesocrystals. A large number of small nanoparticles initially originates inside a solution by nucleation and subsequent limited molecular- or ion-mediated growth. As a consequence, this mechanism involves the formation of a high concentration of aggregated nanoparticles with predominant growth controlled by the coalescence process.

On the basis of the above results, a growth mechanism of Co<sub>3</sub>O<sub>4</sub> mesocrystals can be proposed involving two stages: (i)

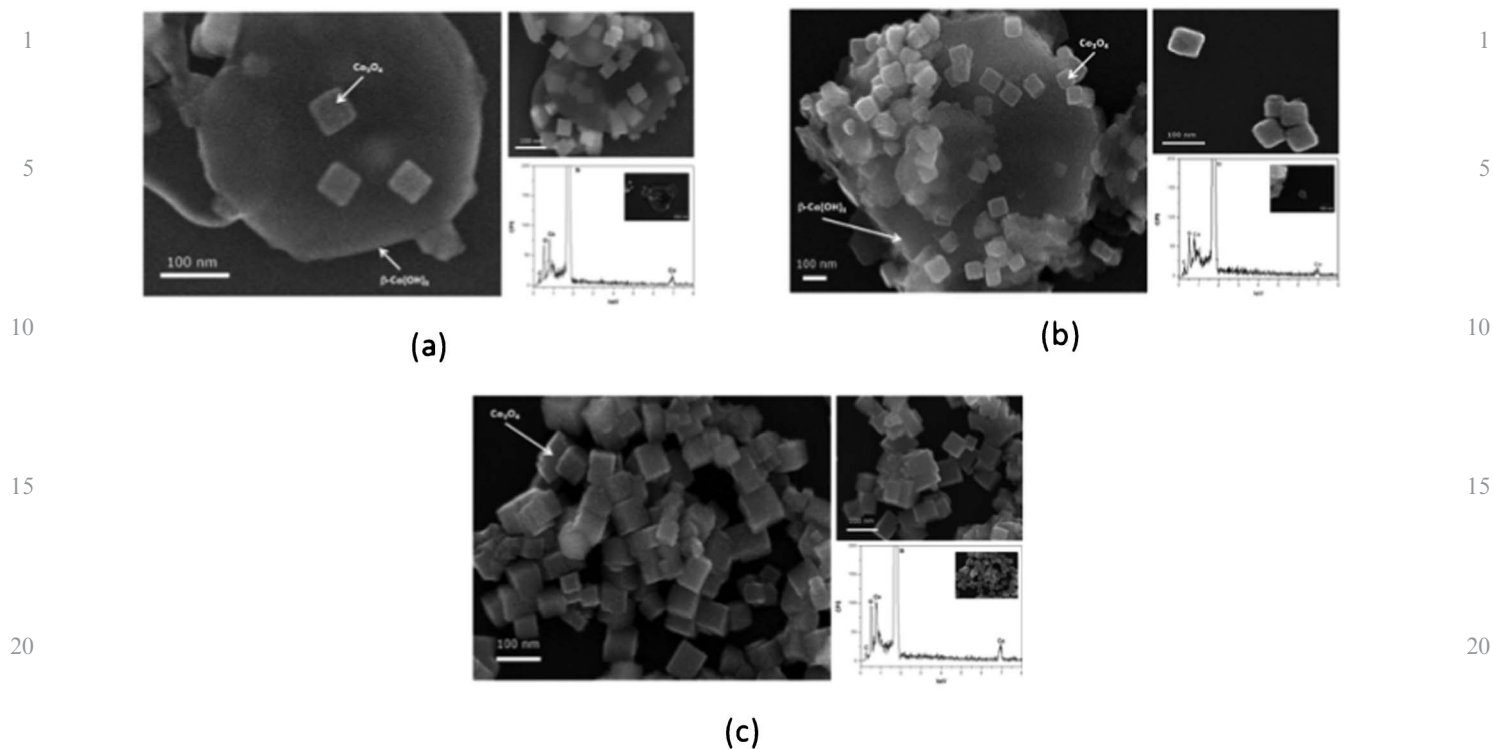


Fig. 4 FEG-SEM image and EDS patterns of samples processed by the MAH method at 140 °C for different times.

cobalt nitrate hydrolysis is the first step which provides the formation of  $\beta\text{-Co}(\text{OH})_2$ ; (ii) thereafter, fast heating to 140 °C produces homogeneous nucleation, dissolution and recrystalliza-

tion processes for the structural transformation and to obtain  $\text{Co}_3\text{O}_4$  nanocubes. Because of preferential dissolving since atoms at the edges and apex have relatively high chemical potentials,

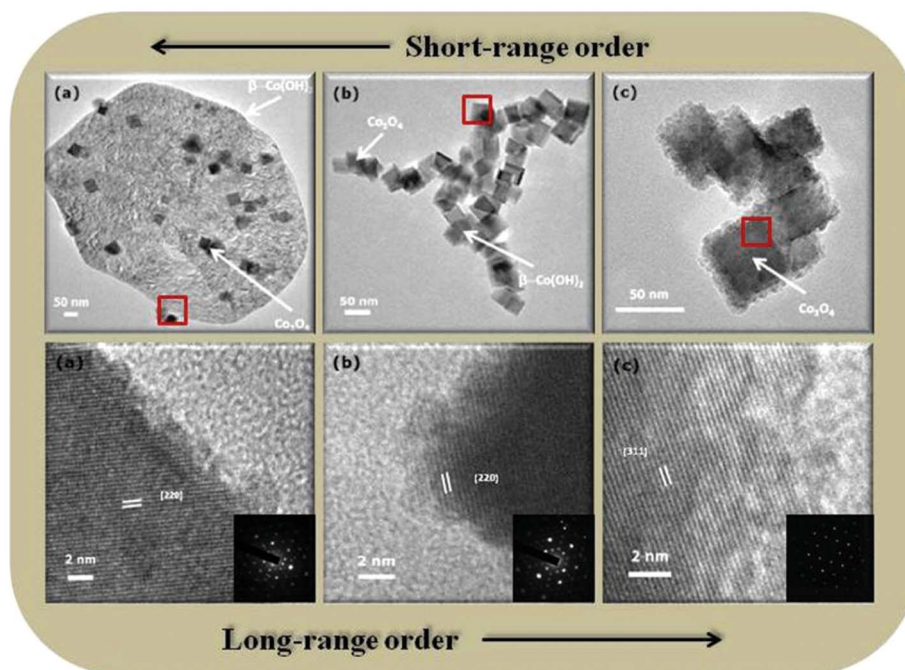


Fig. 5 TEM and HRTEM of  $\text{Co}_3\text{O}_4$  spinel nanocubes.



some of the nanocubes are imperfect. They are formed in a self-assembly growth process that is governed by the equilibrium of repulsive and attractive interactions that makes fabrication of complex assemblies possible with great ease.

The  $\text{Co}_3\text{O}_4$  belongs to the normal-spinel crystal structure based on a cubic close packing array of oxide ions where  $\text{Co}^{2+}$  ions occupy the tetrahedral clusters ( $\text{CoO}_4$ ) and  $\text{Co}^{3+}$  ions occupy the octahedral clusters ( $\text{CoO}_6$ ).<sup>19,20</sup> Octahedral  $\text{Co}^{3+}$  ions have a  $d^6$  configuration at a low-spin state while tetrahedral  $\text{Co}^{2+}$  ions have a  $d^7$  configuration with a high-spin state.<sup>23</sup> Raman scattering can be observed in cubic structures because the central symmetry is broken due to many factors such as oxygen vacancies, impurities, defects, strain effects and even external conditions. This effect induces polarization, and the local structure of both tetragonal and octahedral arrangements are distorted. Fig. 6 shows Raman spectra of  $\text{Co}_3\text{O}_4$  nanocubes. Five Raman bands at 194, 429, 482, 602 and 707  $\text{cm}^{-1}$  ( $\text{A}_{1g} + \text{E}_g + 3\text{F}_2g$ ) are visible in spectra. The band at 707  $\text{cm}^{-1}$  can be associated with the octahedral clusters ( $\text{CoO}_6$ ) characteristic which is assigned to the  $\text{A}_{1g}$  species in the  $\text{Oh}^7$  spectroscopic symmetry.<sup>24</sup> Raman bands with medium intensity located at 429 and 482  $\text{cm}^{-1}$  have  $\text{E}_g$  and  $\text{F}_2g^{(2)}$  symmetry, respectively, whereas the weak band located at 602  $\text{cm}^{-1}$  has  $\text{F}_2g^{(1)}$  symmetry. Another band at 194  $\text{cm}^{-1}$  corresponds to tetrahedral clusters ( $\text{CoO}_4$ ), which is attributed to  $\text{F}_2g^{(3)}$  symmetry.<sup>25</sup>

In summary, a novel preparation method, based on the MAH treatment method, of highly crystalline cubic  $\text{Co}_3\text{O}_4$  spinel nanocubes without any surfactant assistance is reported. XRD, XPS, FE-SEM and TEM measurements were employed to investigate structural, surface chemical composition as well as the growth process of synthesized nanomaterials. With this method, both the size and shape of  $\text{Co}_3\text{O}_4$  can be controlled under “one-pot” conditions at relatively low reaction temperatures which can be extended to the preparation of other nanostructures. A possible growth mechanism for  $\text{Co}_3\text{O}_4$  nanocubes based on a mesoscale self-assembly process is proposed. Consequently, we have developed a fast and effective procedure for the synthesis of

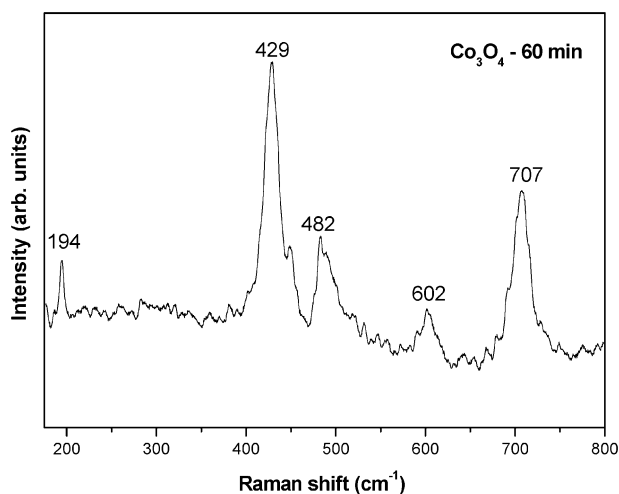


Fig. 6 Micro-Raman spectra of  $\text{Co}_3\text{O}_4$  spinel nanocubes.

$\text{Co}_3\text{O}_4$  nanomaterials for improving the application performance with reactive, stable and oriented  $\text{Co}_3\text{O}_4$  nanocubes which have promising applications as photocatalysts, solar cells and optoelectronic devices.

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